

IN THE SUBSTITUTE SPECIFICATION:

Please cancel paragraph 005 of the Substitute Specification, as filed. Please replace that cancelled paragraph with replacement paragraph, also 005, as follows:

[005] In accordance with the present invention, this object is attained by producing a rotating body of a printing press and having a barrel with a profiled body. The profiled body is arranged in a groove that is formed on an outer a shell face surface of the barrel of the rotating body. The profiled body has an outer profiled body surface and is connected with the barrel by welding, soldering or glueing. The profiled body at least partially bridges the groove at the outer shell surface of the rotating body barrel. After the profiled body is secured in the groove, with the outer profiled body surface being located adjacent the outer shell face surface, a corrosion-proof protective layer is applied to the shell face of the barrel. A covering made of a corrosion-proof material can also be applied.